

THE BMW X3.

JOY WANTS YOU TO HAVE IT ALL.

BMW Efficient Dynamics Less emissions. More driving pleasure.

International version. Please contact your local dealer for country specific information.

The BMW X3 opens up a whole new world of possibilities, uniting pure elegance with raw power and extreme efficiency. Its BMW TwinPower Turbo four-cylinder diesel engine features 135 kW (187 hp) and delivers the best fuel consumption figures in its class - just 5.6 litres per 100 kilometres. Discover new horizons at www.bmw.com/x3











The BMW X3

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www.bmw.com/x3/design

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www.bmw.com

Specifications of model shown: BMW X3 xDrive20d.

Engine: BMW TwinPower Turbo four-cylinder diesel engine Power output: 135 kW (184 hp) Wheels: 19" light alloy wheels Double-spoke 309, mixed tyres Exterior colour: Mineral Silver metallic Upholstery: Nevada leather in Oyster Interior trim: fine-wood trim in Fineline Siena

Further information on fuel consumption and CO, emissions can be found on pages 64 I 65.

Editorial

FRIENDS FOR LIFE.

Some people are instantly likeable. They're easy to get to know, you feel they're really on your wavelength, and after they're gone you can't wait to see them again. And it's this kind of adaptable charisma that continually wins the BMW X3 new friends.

The BMW X3's outstanding efficiency is especially appreciated and valued, for despite their ever-greater performance, BMW engines consume less fuel than ever and boast extra-low emissions values. And at BMW, reduced emissions do not equate to reduced driving dynamics. With its elegant contours, the high-quality craftsmanship of the interior and the harmonious ambience, it stands out from the crowd aesthetically, too. In essence, the BMW X3 is just as multifaceted as the people who drive it.

Those of a sporting nature, for example, will appreciate the generous interior, which can be transformed in many ways to accommodate any amount of sporting equipment, while connoisseurs will be delighted by its exceptional comfort and all the extras that give life that special savour. Families will appreciate the comprehensive package of safety technologies. Simply turn the page to start exploring the world of the versatile BMW X3.

www.bmw.com/x3

Experience the BMW X3 on your iPad. The 360° view enables you to about the BMW X3 in images, films and interactive highlights; configure the model of your choice and arrange a test drive directly.

Any questions on the BMW iPad app? Customer.Service@bmw.com



































JOY MAKES DREAMS TRUE.

What will today bring? Come what may, you'll always be well prepared thanks to the outstanding versatility of the BMW X3. Get to know this talented member of the X range family and find out why it's the perfect car for you.



GREAT DESIGN IS CAPTIVATING AND LIBERATING.

Which is the more fascinating – an artwork whose every stroke embodies grace and elegance, or a technically perfect entity, powerful and enthralling in its sheer functionality? It's a question answered by the BMW X3 in its own unique way. Its athletic front end and striking kidney grille create a commanding appearance, while elegantly flowing lines along the side of the vehicle bespeak a particularly dynamic driving experience. Striking Xenon Headlights with integrated LED daytime running light rings are optionally available and are guaranteed to light up more than just the road ahead. But most of all it's the interplay of form and function that makes it an unmistakable example of fine engineering.

www.bmw.com/x3/design





VISUALLY STUNNING LIKE NEVER BEFORE. EFFICIENT LIKE NEVER BEFORE. LIKE NEVER BEFORE. THE BMW X3.









ON THE MOTORWAY OR DOWNHILL-PERFORMANCE AND CONTROL ARE EVERYTHING.







FORGE AHEAD.

The BMW X3 wasn't designed to just drive. It was designed to live the road, to feel every single bend and master every terrain. Numerous technologies assist the driver, such as the optional variable sport steering and the BMW xDrive as standard, the four-wheel drive system that transfers the requisite engine power to the front and rear axles in a fraction of a second. Road holding on all surfaces is noticeably improved and you'll enjoy an even safer and more comfortable ride. The BMW X3 is clearly raring to go – wherever you want to take it.





BRAKE AND GAIN ENERGY. ACCELERATE AND CONSUME LESS FUEL. AND THAT'S JUST FOR STARTERS -BMW EFFICIENT DYNAMICS.

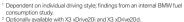
In nature there are no compromises. Every organism is adapted to its environment to make it as efficient as possible. A good landscape architect can follow this example and develop solutions and concepts in harmony with this idea.

At BMW, we've given this idea a name: BMW EfficientDynamics. The multi-award-winning technology package has everything you need to fully enjoy your BMW X3 - sustainably. A particular highlight is the Driving Experience Control, which comes as standard and now features the ECO PRO mode. When activated, it encourages the driver to adopt a pre-emptive driving style and provides feedback on their driving behaviour, helping to reduce fuel consumption by up to 20 percent1. The new eight-speed automatic transmission² is another innovative highlight. Its adaptive gear shift system adjusts the transmission to suit the driver's current driving style, thereby maintaining an optimal engine speed at all times. In the BMW X3, this is combined with the Auto Start/ Stop function, which switches off the engine when the vehicle comes to a temporary standstill (e.g. at traffic lights) in order to further reduce overall fuel consumption. And thanks to Brake Energy Regeneration, electrical energy is automatically generated during braking and can be used to power comfort features and other vehicle functions. Meticulously calibrated technologies, such as electric power steering, enhanced aerodynamics and BMW TwinPower Turbo technology contribute to a reduction in fuel consumption and simultaneously increase performance. With BMW EfficientDynamics and the BMW X3, you can experience the standard features of the future, today.

BMW EFFICIENT DYNAMICS. SUSTAINABILITY AS STANDARD.

Many companies can make a car. But only BMW is capable of turning a minimal amount of energy into a maximum amount of joy. That's exactly what BMW EfficientDynamics stands for. Technologies that deliver enhanced performance right alongside reduced fuel consumption and emissions, thus not only conserving precious resources but also boosting your driving pleasure in the BMW X3.

www.bmw.com/EfficientDynamics













TECHNOLOGY, NOT MAGIC.

Rewriting the laws of physics may seem like magic. For BMW engineers, it's simply the result of their newest innovations. Like for example the optional Performance Control: a BMW technology that distributes the optimal amount of torque to each rear wheel through targeted interventions into the engine and brake management to achieve even greater driving dynamics. Or the optionally available Dynamic Damper Control: the dampers emit electronic data four hundred times a second so that the suspension is always exactly tuned to suit the current driving conditions. This technology enables the driver to choose between a variety of settings via the Driving Experience Control including ECO PRO mode – for a comfortable, sporty or particularly dynamic ride (Sport+ only available with certain equipment). So you can enjoy navigating even the most unfavourable roads.

www.bmw.com/x3/dynamicdampercontrol









TURNS COBBLED STREETS

INTO RED CARPETS -







JOY IS BEING PREPARED FOR ANYTHING AND ALWAYS KEEPING YOUR EYE ON THE BALL.







A REAL TEAM PLAYER.

Great teams work like clockwork. Just like the BMW X3, where every element links up to form a harmonious whole. The typical X3 rear light design including light strips (in conjunction with Xenon Headlights) is perfectly integrated into the tailgate of the largest luggage compartment in its class and adds to the elegant overall appearance of the BMW X3. The deep-set windows and raised seating afford even rear passengers a commanding view. The rear seat backrests fold down in a 40:20:40 split, for even greater variability.

A SELF-ASSURED APPEARANCE -ELEGANTLY DESIGNED.

All BMW X models unite durable agility and elegance. The BMW X3 is no exception. This vehicle's stunning look was designed by Erik Goplen, automotive designer at BMW Group Designworks USA in California.



Mr Goplen, for the last three years you have worked on the exterior design of the BMW X3 - now we can all see the fruits of your labour. What kind of impression do you hope to make with this design?

We had two main aims: the BMW X3 needed to be instantly recognisable, firstly as a member of the BMW X family and secondly, as the successor to the current BMW X3. Every BMW X vehicle represents powerful agility and a very sturdy presence on the road. We generate this impression through the use of typical X proportions like the upright kidney grilles, shortened bonnet and steeply slanted rear window. We also wanted to make the BMW X3 appear more adult, more mature.



What tells the observer that they're looking at the BMW X3?

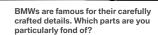
First of all, its size. Then of course the typical BMW X characteristics, as well as similarities the BMW X3 shares with its predecessor. The classic 'three-eyed face' of the BMW X family is very distinctive - the double round headlights and the fog lights, which are situated particularly high up and towards the edges of the vehicle's front end. From the side, you can see that the Hofmeister kink is positioned higher than it is on other models, which lends the windows a special X aesthetic. The rear lights are still T-shaped, and together with the optional Xenon Headlights they're very much in keeping with classic BMW style.







design and are topped off by distinctive chromecoloured 'eyebrows'. They give the vehicle a more determined look. Plus of course there are the classic convex-concave surfaces which create a shimmering interplay between light and shadow.



Oh, there are so many. One particularly striking design element of the BMW X3 is its clear side contours, which curve upwards sharply after the front wheel arch and carry on through to the rear lights. An additional contour runs along the rear wheel arch to further emphasise the vehicle's powerful agility. Details such as the side indicators all BMW X vehicles. have also been refined - in this case through integration in specially moulded casings.

I found the unusual contours on the bonnet particularly eye-catching. What's vour take on it?

Yes, the bonnet is a real masterpiece of modern metalworking techniques. It makes a really strong statement, you could just about hang it on your wall at home! The strongly defined lines really bring out the sporty and robust appearance of the front end - they're a distinguishing feature of



GENIUS, CONDENSED.

A good editor can condense even complicated content into something simple. Gradually there emerges a unified whole, fascinating and enthralling the reader. A similar process is at work in the BMW X3: the more progressive the system, the easier it is to operate. Like for example, the optional BMW iDrive, with an ergonomically designed Controller in the heart of the vehicle used to intuitively control a host of key vehicle functions, including activating an optionally available navigation system. The same applies to the interior, where every surface and contour makes driving a very special experience – from the optional fine-wood trim in Fineline Siena on the dashboard and door panels to the open layout of the instrument panel. Together, these design elements afford the BMW X3 a distinct look and provide the driver with an ideal overview, made even more comprehensive by BMW ConnectedDrive* innovations such as the optional BMW Head-Up Display. It projects important data, like navigation instructions, onto the front windscreen. When the vehicle is fitted with the optional Speed Limit Info system, the current speed limit can also be displayed here. So you can always keep your eyes where they should be: on the road ahead.

www.bmw.com/x3/connectivity

* May not be available in all countries. Please consult your BMW partner.









EVERY SINGLE DETAIL HAS AN IMPACT ON THE WHOLE.



NOTHING BUT THE BEST.

A top-class restaurant has many aspects that set it apart. Exquisite dishes prepared by only the best chefs and served in a very special atmosphere with plenty of room for individual expression. Like in the BMW X3, you open the door to a world of high-quality, finely crafted materials – such as optional Nevada leather in Oyster with contrasting stitching. If you opt for an optional interior trim, the instrument panel comes in classic high-gloss Black. The interior offers a generous amount of space as well as intelligent, versatile features such as integrated storage compartments in the doors and centre console, and ergonomically positioned cup holders. So next time you've reserved a table at the best restaurant in town, make sure to demonstrate your excellent taste by arriving in the BMW X3.



INGREDIENTS FOR
PURE ENJOYMENT - THE
BEST MATERIALS AND
HIGH-QUALITY
CRAFTSMANSHIP,
PERFECTLY COMBINED.

What defines real luxury? Exquisite refinement down to the very last detail. In the BMW X3, you'll love the feeling of being constantly connected to the outside world, thanks to the optional services BMW Assist* and BMW Online*. Never miss a beat with a telephone Information Service that is capable of sending data to your navigation system and enjoy downloading individual BMW Routes*. Real luxury is also defined by space – like for example the freedom of movement afforded by the rear seats. The impressive ergonomics and generous amount of space in the BMW X3 truly take driving comfort to the next level. Everything in the BMW X3 is designed to suit your needs. So you'll feel right at home in the most exquisite surroundings.

* May not be available in all countries. Please consult your BMW partner.







Nature enthusiasts can start planning their next trekking adventure with friends – the enormous luggage compartment makes light work of backpacks, hiking boots and walking poles. And the BMW XDrive fourwheel drive can scale even the steepest forest roads.

PACK UP, POWER AWAY.

Active people often have excess baggage. The new BMW X3 provides a versatile storage space for just about anything you can think of.



Sporty types will look forward to the drive to basketball training. Particularly tall people will no longer have to put up with limited headspace and cramped knees. Water bottles can be stored in the door pockets and two energy drinks fit in the cup holders next to the gear lever knob.



Dog owners will find it easy to chauffeur their four-legged friends to the park in the BMW X3. Fitted mats from the BMW Accessories range protect the loading area and rear seats from dirt and stains. A net separates the dogs in the luggage compartment from the passengers in the rear. And if your pooch prefers to travel in his box, there's plenty of room for that, too. Even large-scale transport is no sweat, thanks to a trailer load of up to 2,400 kg.



- Available as part of the BMW Accessories range at www.bmw.com/accessories
- May not be available in all countries.

 Please consult your BMW partner.



BMW v award-technol dynami CO₂ en less the emission

BMW EfficientDynamics Less emissions. More driving pleasure.

BMW was one of the first manufacturers to pursue the goal of efficient drive technologies, as part of its multi-award-winning sustainability strategy. BMW EfficientDynamics, included as standard, is a comprehensive technology package designed to reduce fuel consumption and emissions – while simultaneously enhancing dynamic performance. A winner of many technology awards, it has enabled the BMW Group to reduce the CO_2 emissions of its European new-vehicle fleet by about 30 % since 1995. 39 models' currently produce less than 140 g of CO_2 per kilometre. The BMW Group intends to achieve a further 25 % reduction in CO_2 emissions by 2020.



BMW EFFICIENT DYNAMICS – MAKING A LITTLE GO A LONG WAY.

Different paths to the same destination: unmistakable BMW driving pleasure. Under the umbrella of the BMW EfficientDynamics project, BMW is continuously developing innovative systems that will bring us closer to the long-term goal of emission-free mobility. This BMW initiative for more driving pleasure is based on several pillars:

Technology package. The optimisation of vehicles powered by conventional diesel and petrol engines continues apace. A comprehensive technology package enables the reduction of fuel consumption and emissions, while at the same time increasing power output and driving enjoyment. These advances are based on innovations such as BMW TwinPower Turbo technology, the Auto Start/Stop function, Brake Energy Regeneration, and many others.

BMW ActiveHybrid. The BMW range includes impressive hybrid models, such as the new BMW ActiveHybrid 3² and BMW ActiveHybrid 5, and the BMW ActiveHybrid 7. All of these volume models combine high efficiency with superior dynamic performance.

BMW ActiveE. Since 2011, there has been a new type of dynamism on the road: the BMW ActiveE. Powered by electricity alone, it is manufactured in a small production run, as part of a pilot project. In this way, BMW is preparing the way for the emission-free mobility of tomorrow.

BMW Hydrogen. BMW is continuing its research into alternative drive concepts for the future, such as hydrogen drive.

BMW i. In line with the BMW EfficientDynamics idea, the BMW i brand is developing visionary new vehicle concepts such as the BMW i3 (Megacity Vehicle) and the BMW i8. While including existing BMW EfficientDynamics technologies, these vehicles also use new lightweight materials such as CFRP and electric drive systems with powerful battery technology such as BMW eDrive. With a focus on sustainability across the entire value-added chain and a range of supporting mobility services, BMW i is redefining individual mobility.

For further information see www.bmw-i.com

BMW EFFICIENT DYNAMICS FEATURES IN THE BMW X3 AT A GLANCE.

Auto Start/Stop function (for six-speed manual transmission and eight-speed automatic transmission). The Auto Start/Stop function switches off the engine when the vehicle comes to a temporary standstill (e.g. at traffic lights) to further reduce overall fuel consumption. A signal (Start Stop) in the display indicates that the function is active. For the first time in its class, the Auto Start/Stop function is now available with both manual and automatic transmissions.

Eight-speed automatic transmission. The particularly smooth gear shifts of the new eight-speed automatic transmission (optional for the BMW X3 xDrive 20i and BMW X3 xDrive20d) produce greater engine efficiency at every speed. The result: a reduction in fuel consumption and more comfortable gear changes. The new eight-speed automatic transmission is one of the first to be combined with the Auto Start/Stop function!. In short: a supremely comfortable drive underscored by significantly reduced fuel consumption and emissions.

BMW TwinPower Turbo technology. BMW TwinPower Turbo combines the latest injection technologies for enhanced efficiency with fully variable power distribution featuring innovative turbocharging technology for a more dynamic ride.

Electric Power Steering. Unlike conventional hydraulic steering systems, the electric power steering support only uses energy during actual steering. When driving straight ahead, the electronic motor is inactive

Optimum Shift Indicator. Timely gear shifts are one of the most effective ways to save fuel. This is where the Optimum Shift Indicator in conjunction with the six-speed manual transmission can help. It shows the driver what gear to use in order to drive more efficiently.

Brake Energy Regeneration. Brake Energy Regeneration means that the generator (alternator) usually only generates electricity when the driver brakes or takes their foot off the accelerator – previously unused kinetic energy is transformed in coasting mode into electrical energy before being fed into the battery.

ECO PRO mode. This mode enables a reduction in fuel consumption of up to 20 percent³, depending on your individual driving style. When active, it automatically optimises the accelerator sensitivity, the characteristics of the transmission and the gearshift timing, and intelligently adapts the heating and air conditioning systems. The ECO PRO tips advise the driver how to save fuel by modifying their driving behaviour, such as accelerating less aggressively. The bonus mileage integrated into the on-board computer displays how many additional kilometres you have gained since you last filled the tank as a result of the increased efficiency of the ECO PRO mode.

Some BMW EfficientDynamics features are dependent on the car's equipment and are not available for all model variants. Your BMW partner will be happy to provide you with information on all equipment details.

¹ Status 10/201

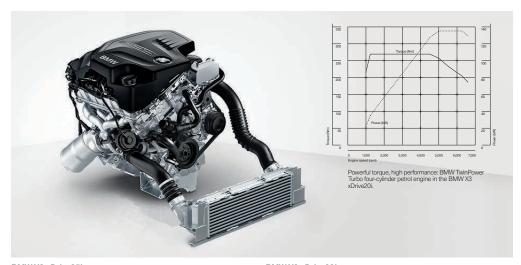
² Due to become available from 09/2012.

³ According to an internal BMW fuel consumption study.

IT ALL REVOLVES AROUND JOY. SEVERAL THOUSAND TIMES PER MINUTE.

The petrol engines. Performance, power delivery and high rewing distinguish each and every BMW engine. And of course, every BMW TwinPower Turbo engine provided for the BMW X3 adheres to the BMW EfficientDynamics philosophy. They strive to bring performance to the road with maximum efficiency, while simultaneously reducing fuel consumption and CO_2 emissions to a minimum. Regardless of which engine you opt for, you're quaranteed maximum driving pleasure combined with outstanding efficiency.

The diesel engines. The three BMW TwinPower Turbo diesel models captivate drivers with their cultivated power and unparalleled efficiency – and each model has been designated the best in its class. The latest CommonRail technology combines smooth, economical running with unbridled acceleration and enormously enjoyable torque. All diesel models feature lightweight aluminium construction and are equipped with a zero-maintenance particle filter as standard.



BMW X3 xDrive35i.

This multiple award-winning BMW TwinPower Turbo six-cylinder in-line petrol engine combines a TwinScroll turbocharger with Valvetronic, Double-VANOS and High Precision Injection. These innovations significantly improve both fuel efficiency and performance. An output of 225 kW (306 hp)¹ and maximum torque of 400 Nm at the extremely low engine speed of just 1,200 rpm propel the BMW X3 to 100 km/h in just 5.7 seconds. An outstanding achievement considering its average fuel consumption of just 8.8 litres per 100 km.

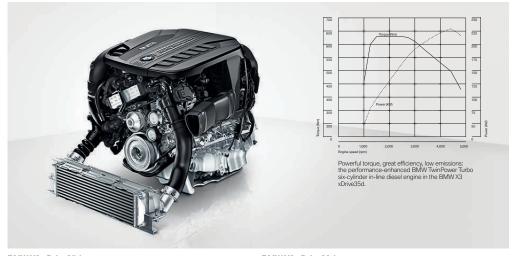
BMW X3 xDrive20i.

The new BMW TwinPower Turbo four-cylinder petrol engine with High Precision Injection, Valvetronic, Double-VANOS and TwinScroll turbocharger combines formidable power with excellent efficiency. An output of 135 kW (184 hp)¹ from a 2.0 litre capacity generates a maximum torque of 270 Nm at just 1,250 rpm. This power plant propels the BMW from 0 to 100 km/h in just 8.3 seconds and consumes on average 7.9 l of fuel per 100 km.

www.bmw.com/x3/engines

BMW X3 xDrive28i.

The new 2.0 litre engine with a fully aluminium crankcase delivers a maximum torque of 350 Nm even at the extremely low engine speed of 1,250 rpm. This is made possible by BMW TwinPower Turbo technology, which combines a TwinScroll turbocharger with Valvetronic, Double-WANOS and High Precision Injection. With its highly responsive TwinScroll charger and an output of 180 kW (245 hp), this engine propels the BMW from 0 to 100 km/h in just 6.7 seconds. Its excellent driving characteristics include a potential top speed of 210 km/h and an efficient average fuel consumption of 7.5 litres per 100 kilometres.



BMW X3 xDrive35d.

Even at a low engine speed of 1,500 rpm, this BMW TwinPower Turbo six-cylinder in-line diesel engine offers a maximum torque of 630 Nm. The enormous driving force of this smooth-running and extremely responsive six-cylinder in-line engine results from a combination of CommonRail direct injection and a two-stage turbocharging system with variable turbine geometry. The engine with aluminium crankshaft casing has an output of 230 kW (313 hp) and sprints from 0 to 100 km/h in only 5.8 seconds. It consumes an average of just 6.1 litres of diesel per 100 kilometres.

BMW X3 xDrive20d.

The BMW X3 xDrive 20d is powered by the latest CommonRail direct injection and a turbo charger with variable turbine geometry. It's the best in its class, with average fuel consumption of 5.6 litres per 100 kilometres. And an output of 135 kW (184 hp) is testament to the BMW TwinPower Turbo powerplant's outstanding efficiency, Its performance is equally impressive: with a maximum torque of 380 Nm, the BMW accelerates from 0 to 100 km/h in 8.5 seconds.

BMW X3 xDrive30d.

The BMW X3 xDrive30d is the best in its class, generating maximum performance at a highly efficient rate. It owes its success to the BMW TwinPower Turbo six-cylinder in-line diesel engine that combines CommonRail direct injection and a turbocharger with variable turbine geometry. At engine speeds as low as 1,500 rpm, this six-cylinder in-line diesel engine with an output of 190 kW (258 hp)' delivers an impressive 560 Nm of torque. So you'll be able to surge from 0 to 100 km/h in just 6.2 seconds. Plus it consumes an average of only 6.0 litres of diesel per 100 kilometres and the average CO₂ output of 159 g/km is low for this class.

 $^{^{\}rm 1}$ Further information on fuel consumption and $\rm CO_{\rm 2}$ emissions can be found on pages 64 I 65.

Pure driving dynamics – it's a quality embodied by every single BMW without exception. And the technical basis for this thrilling driving experience lies in the suspension. It ensures optimal contact with the road surface and ideal road holding in every situation – the result of its 50:50 weight distribution and an array of seamlessly combined innovative components. BMW engineers are continually re-inventing and refining those classic BMW driving dynamics to ensure that every BMW chassis puts the driver in direct contact with the vehicle and the passion for dynamic driving – while also providing the highest levels of safety and comfort.

M:CL 4340

THE FEELING YOU GET DRIVING THE BMW X3 IS INDESCRIBABLE. READ ON TO FIND OUT HOW IT'S PRODUCED.

A weight distribution of nearly 50:50 between the front and rear axles keeps the BMW X3 right on track. Its neutral self-steering properties, directional stability and excellent traction culminate in a driving experience of unparalleled intensity. In addition, its five-arm rear axle further improves the responsiveness of the dampers to provide a supremely comfortable ride. And that's not all...



xDrive. Slippery leaves on wet roads, snow and ice – regardless of the road surface quality, the intelligent XDrive four-wheel drive system and Dynamic Stability Control (DSC) ensure that your BMW always delivers directional stability and outstanding traction. Using data such as the steering angle and wheel rotation speeds, xDrive reacts immediately upon detecting a tendency to over- or understeer, and employs an electronically controlled multi-plate clutch to flexibly distribute drive power between the axles in only fractions of a second, ensuring optimum road adhesion.

Driving Experience Control, incl. ECO PRO. This system allows drive and suspension components (such as steering) to be individually adjusted according to four modes: ECO PRO, Comfort, Sport and the optional Sport+. Activating the ECO PRO mode helps optimise fuel consumption and includes a display on the instrument panel that indicates the potential savings.

Variable sport steering. This optional mechanical system constantly adjusts the steering ratio to suit the driving situation. With the help of Servotronic, it reduces the steering movement required to turn the wheels to make light work of parking and manoeuvring. Furthermore, it increases agility, noticeable in particular when driving dynamically around tight bends and curves.

Performance Control. This optional system works together with xDrive, BMW's intelligent four-wheel drive system, to improve handling in bends by dynamically intervening in specific engine and braking processes. Performance Control optimises the management of engine power during turns by applying the brake slightly to the inside wheel while simultaneously increasing drive to the outside wheel. This results in increased dynamism on winding roads and sensational traction.

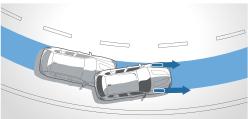
Dynamic Damper Control. This optionally available system adjusts the damper characteristics to suit the driving conditions and road quality. It guarantees constant controllability and safety.

THE LATEST BMW TECHNOLOGIES -**UNPARALLELED SAFETY.**

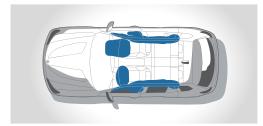
The BMW X3 surrounds you with cutting-edge technologies for every eventuality. Superb handling and intelligent, networked suspension control systems such as DSC with the innovative xDrive four-wheel drive system are standard. Drivers benefit from the very latest technologies that provide optimal support at all times. You'll feel safe and protected no matter where your journey takes you.



■ Dynamic Stability Control (DSC). Highly acute sensors constantly assess the vehicle's movements in real time and optimise directional stability and traction if necessary by intervening in the engine and brake management systems. In addition, the BMW X3 features the Hill-Start assistant, which acts to stop the vehicle rolling downhill for one-and-a-half seconds after the foot brake is released. Consequently the vehicle is easier to control in tricky situations, and thus safer and that much more fun to drive.



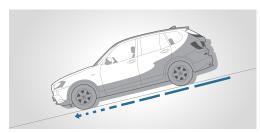
■ Dynamic Traction Control (DTC). This sub-function of the Dynamic Stability Control offers unsurpassed traction in sporty driving situations. With one-touch activation, traction mode allows an increased amount of controlled wheel slip, and improves acceleration on loose snow or sand as the wheels spin lightly. DTC delays the intervention of Dynamic Stability Control even on asphalt, so you get to enjoy controlled drifts and a more intense driving experience.



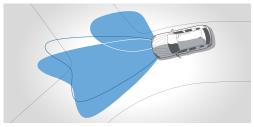
■ Airbags and the rest of the passive safety elements in your BMW all make up one perfectly coordinated system. Six airbags are installed for precise protection: one each for the driver and front passenger, continuous head airbags in the front and rear, and side airbags in the front. The integrated rollover sensor provides additional passenger protection, while the passive bonnet improves pedestrian safety.



■ Passenger cell. The system of members and node connections in the functionally constructed body structure combined with the strategic deployment of high-strength materials delivers maximum passive safety in front, side or rear crashes. Defined deformation zones mean that the body structure can absorb impact energy, increasing passenger protection. The effectiveness of this safety concept was confirmed by the results of the Euro NCAP crash test: scoring the maximum 5-star rating, the BMW X3 passed Europe's most highly-regarded crash test with flying colours. This result is further proof that this vehicle offers the highest degree of passenger safety, no matter where they are seated.



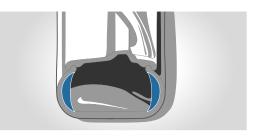
■ Hill Descent Control (HDC) lets the BMW X3 negotiate the steepest downhill runs automatically and safely at just about walking pace, without the driver having to brake. HDC comes standard and can be controlled via the optional multifunction steering wheel (standard with X3 xDrive35i and X3 xDrive35d)



☐ Adaptive headlights with variable light distribution, incl. cornering lights. These illuminate bends by optimally adjusting the swivelling headlights as soon as the driver turns the steering wheel. The cornering light in the fog lights is automatically activated by the steering angle or when the indicator is switched on, even when the vehicle is at a standstill.



■ BMW restraint system for the driver and front passenger, comprises 3-point safety belts combined with integral tensioners and force limiters as well as active headrests. So in the event of a collision, passengers are held safely in their seats and the risk of whiplash is reduced.



■ Runflat tyres. Reinforced side walls prevent the tyres from completely collapsing or loosening from the rim if the air pressure drops. The runflat indicator notifies the driver of any tyre problems. A minor loss in pressure is signalled by a light in the cockpit, while any greater loss is additionally signalled with an acoustic warning (optional with the X3 xDrive20i and BMW X3 xDrive20d).



BMW ConnectedDrive In touch with your world.

Our world is becoming more connected every day. BMW drivers are used to the fact that their vehicle and their world are connected – that they can request information, communicate via telephone or email and always be up to date while they're on the go. The BMW ConnectedDrive concept encompasses all the services and innovative technologies that network BMW vehicles and their passengers with the world outside, including the traffic around.





Revolutionising mobile networking. The BMW Vision ConnectedDrive is a visionary roadster with a design that exhilarates from the very first glance. Its dynamic, flowing contours lead the eye from the striking front and along the stretched bonnet of this extraordinary vehicle – a synthesis of exterior and interior. Each of the three levels of the interior stands for one of three BMW ConnectedDrive components – convenience, infotainment and safety. The accompanying functions and controls are illuminated in different colours, which literally radiate a pulsating array of information. More information about this concept vehicle and further research projects is available in the new Future Lab.

BMW CONNECTED DRIVE* - FOR MORE CONVENIENCE, INFOTAINMENT AND SAFETY.

Wherever your journey may lead, you can stay in touch with BMW ConnectedDrive. Its innovative functions provide optimum integration between the driver, vehicle and the world outside – anytime, anywhere. Here is an introduction to just a few of the features for more convenience, infotainment and safety. Further information on all the benefits BMW ConnectedDrive has to offer is available online at www.bmw.com/ConnectedDrive

Convenience. These ingenious BMW ConnectedDrive innovations include helpful devices such as the rearview camera with Top View which makes handling the vehicle even more comfortable, so you're always that much more relaxed when you're in your BMW.



Park Distance Control, rear view camera and Top View. The optional Park Distance Control (PDC) uses optical and acoustic signals to ensure comfortable and safe parking. Top View offers the driver an overview of their surroundings while manoeuvring the vehicle, via a bird's eye view of the BMW on the Control Display. A rear view camera is also optionally available, which provides a better view when you're reversing at under 15 km/h or parking.



Cruise control with braking function lets you store a chosen speed above 30 km/h, maintains it and shows it on the Info Display. Braking switches the function off, including multifunction buttons on the steering wheel.



Comfort Access, including exterior door handle illumination. This system allows you to unlock, lock and start your BMW without inserting the key. All you need is the remote control in your pocket, which transmits an identification signal to the car. Simply touch the door handle or boot lid and the BMW unlocks or locks as required. Similarly, a touch of the Start/ Stop button is all it takes to start the engine.

* May not be available in all countries. Please consult your BMW partner.

Infotainment. The infotainment package encompasses services with a technological or media orientation such as the Bluetooth interface with extended functionality, that supplies drivers with the same level of information and entertainment that you would find at home or in the office.

Safety. These BMW ConnectedDrive services are safety technologies that make a significant contribution to reducing the risks that road traffic poses to BMW drivers and their passengers – such as the BMW Head-Up Display.



Bluetooth interface with added functionality (Office). Use the time you spend on the road even more effectively! Thanks to the optional mobile phone preparation with Bluetooth interface in conjunction with a navigation system and the intelligent integration of selected business mobile phones!, you can use the Bluetooth connection to show Office functions such as emails, dates, tasks or SMS messages on the Control Display while on the move, or have them read out aloud to you via the audio speakers, using the text-to-speech function. And thanks to Bluetooth Audio Streaming, wireless playback of music via selected Bluetooth-enabled devices! is not a problem.



BMW Connected App. For the first time, you can now use apps in your BMW. With the Apps option, an iPhone and the free BMW Connected App from the Apple App Store, you're no longer limited to just listening to local radio, your calendar is with you all the time and you're always in contact with your friends. Using the iDrive system, you can easily select web radio stations from around the world. You can also call up the latest status reports from your Facebook or Twitter accounts and view upcoming appointments on the Control Display, or even have them read to you through the audio system's speakers. And that's just the beginning, more functions and apps will follow in the future.



Internet preparation. Whether you need to check the balance in your bank account, place a bid on eBay or look something up in Wikipedia, the BMW ConnectedDrive Internet option ensures that you can do whatever you need to do online. To enable you to surf to your heart's content, the iDrive Controller in the centre console doubles as a computer mouse.



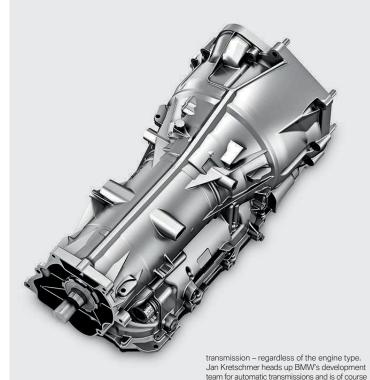
BMW Head-Up Display. The optional BMW Head-Up Display in the BMW X3 helps you keep a focused eye on the traffic. Relevant driving information is projected from a multi-coloured TFT display directly in the driver's field of vision. It shows, for example, the vehicle's speed or navigational directions.



High-beam assistant. The optional High-beam assistant detects sources of light in the vehicle's vicinity and switches between high and low beam according to the traffic situation. When the system is active, an image sensor behind the interior mirror monitors traffic and light conditions. Based on these sensor images, the assistant function decides whether or not the high beam should be switched on. When it detects vehicles ahead, or finds that ambient light is sufficient, the high beam is switched to low again.

¹ Information on compatible devices can be found at www.bmw.com/bluetooth





Seldom has a new transmission received such high praise as the new BMW eightspeed automatic transmission. A thoroughly radical concept delivers a new dimension of comfort and efficiency. In the BMW X3

this innovative transmission even includes

the Auto Start/Stop function.

About four years ago, a group of BMW engineers scored a major breakthrough with an ingenious number combination. They worked out the one optimal configuration out of ten million possible variations. Fach BMW X3 with the new eightspeed automatic transmission benefits from their discovery. Globally, the transmission will save fuel thanks to a whole new level of efficiency. For the first time, the BMW X3 with automatic transmission now consumes the same or even by the running of the engine. So for the Auto less fuel than the equivalent model with a manual

transmission with this high degree of efficiency." Revolution not evolution: in planning and developing this transmission our engineers were given more scope to bring in new ideas at every stage than ever before. Where once there was only a blank page, now there is a superlative gear train in shining metal. Planetary gears and shift elements are packed together as in the most intricate clockwork. But although it has a higher number of gears and a host of new functions, this new transmission does not take up any more room than preceding models. And although it is tougher, it is not heavier. For drivers, the most significant new feature is the addition of the Auto Start/Stop function. The engine switches off the moment it has braked to a standstill (or when the Auto Hold function is activated) and stavs off, as long as the driver's foot is still on the pedal. As soon as the driver releases the brake, the engine immediately restarts and the drive can continue. Nothing remarkable for drivers, but for engineers this is a complicated development task. In order to

start up fast, the transmission needs sufficient

oil pressure, which in turn is usually generated

intimately familiar with the magic combination:

"It is the only possible configuration of four gear sets and five shift elements for an eight-speed

Start/Stop function, the engineers equipped the transmission with a compact pressure accumulator. The power stored there rapidly connects or separates the clutch plates needed for the car to start up. It's a clever development for maximum efficiency: in conjunction with the transmission's high degree of efficiency and broad spread of transmission ratios, the Auto Start/Stop function saves around seven to eight percent fuel. But the new eight-speed automatic is not only more efficient than other transmissions in its class - one of its main characteristics is the almost unsurpassable level of comfort it provides. All BMW X3 models are equipped with the same automatic transmission that can be found in the BMW 7 Series Saloon, albeit with slightly different dimensions.

Gear shifts in the BMW X3 are incredibly soft and discreet. Just as any experienced driver would, the transmission stays in a low gear ahead of bends so as to best accelerate out of them. And on long downhill stretches, gears are carefully changed down so as to make use of the engine's braking force. These capabilities result from the work put in by Jan Kretschmer and his team. Using the vehicle sensors, they analysed every on-road set of circumstances and defined the appropriate gear, an exacting process of calibration that the BMW engineers have carried out for each BMW X3 engine version individually. Comfortable and efficient, the new eight-speed automatic transmission is also exceptionally dynamic. When needed it can switch gears faster than a racing driver does, and can jump right over as many gears as necessary. It can even switch directly from eighth right down to second gear. This level of precision and efficiency is the constant companion of everyone who drives the BMW X3.

"START/STOP."

Equipment Tables Technical data BMW Service

An elegant sight.



The BMW X3, in the unconventional shade of Bluewater metallic, conveys an air vehicle's interior by the fine-wood trim in Fineline Wave. Nevada leather in of understated elegance. The optionally available aerodynamic 17" light alloy wheels Havana with light contrasting stitching swathes the comfortable seats, while the

Streamline style 306 give the exterior its unmistakable character, reflected in the eight-speed automatic transmission ensures an incomparably smooth ride.

A radiant appearance.



Opt for Vermillion Red metallic and your BMW X3 will really shine. Team this with optional sport seats in Black Nevada leather with white contrasting stitching and 18" light alloy wheels in Y-spoke 308 and the X Line equipment options to achieve Fine Brushed Aluminium interior trim. In short, a vehicle that radiates sheer class a dynamically elegant look that is continued seamlessly within the vehicle with in every detail.





Equipment combinations Colours Equipment Tables Technical data BMW Service

Dynamic in every detail. The M Sport package.

The M Sport package for the BMW X3 brings dynamism to life with a combination of aesthetic and technical highlights.

☐ **The M Sport package** radiates instant athleticism with the M Aerodynamics package, which includes elements such as the front and rear bumpers, the rocker panels and wheel arch trims in body colour. This look is set off by the optional 19" light alloy wheels Double-spoke 369 M with mixed tyres1 (standard 18") pictured here. An additional eye-catching feature is the BMW Individual High-Gloss Shadow Line on the window frames and roof railing, which are perfectly complemented by the Alpine White exterior paint finish. Of course there are other colours available, such as Carbon Black metallic, which is exclusively reserved for the M Sport package. In the interior, sport seats in exclusive Pearlpoint cloth/leather upholstery, the M leather steering wheel, interior trim in Fine Brushed Aluminium, the BMW roofliner also in Anthracite and the luggage compartment's stainless steel loading sill complete the list of high-quality features. The M Sport package can be further enhanced with the sport suspension and variable sport steering (optional for X3 xDrive20i and X3 xDrive20d). Another equipment option for the X3 xDrive35i and X3 xDrive35d models is the eight-speed sport automatic transmission including gearshift paddles on the M leather steering wheel.



M door sill finishers with chrome inserts and the M logo are particularly eye-catching.



18" M light alloy wheels Star-spoke 368 M, 8 J x 18 with 245/50 R 18 tyres.



M leather steering wheel with non-slip rim, multifunction buttons and the M Sport package cruise control feature. The X3 xDriveSia and X3 xDriveSid models also come with gearshift paddles as standard. Manual transmission features a shorter gear lever and the M logo.



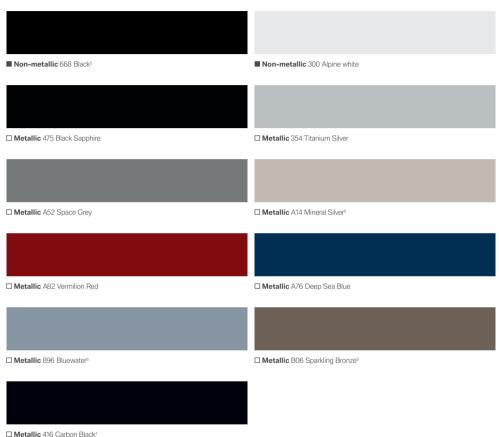
☐ Sport seats in exclusive Anthracite or Oyster Pearlpoint cloth/leather upholstery with contrast stitching. Driver and front passenger seats feature seat angle adjustment.





¹ Wheel/tyre combination with high-performance look and limited suspension and roll comfort.

Exterior colours.



Tables Technical data BMW Service

Upholstery colours.



■ Ribbon cloth AYAT Anthracite⁵

■ Ribbon cloth AYB4 Beige⁵



☐ Pearlpoint cloth/leather upholstery^{2,4} FHAT Anthracite/Black

☐ Pearlpoint cloth/leather upholstery^{2,4} FHCX Oyster





□ Nevada leather³ LUB4 Beige

□ Nevada leather³ LUBK Havanna





■ Nevada leather³ LUCX Oyster

□ Nevada leather³ LUCZ Red Brown



☐ Nevada leather³ LUSW Black

¹ Exclusively available in conjunction with the M Sport package.

² Only in conjunction with sport seats.

³ Nevada leather includes seat surfaces, armrests on the centre console and doors, headrests for front and rear seats and gear lever galter for the manual unit. A door sill finisher with a BMW logo is included in the Nevada leather package.

⁴ In conjunction with sport seats, the Pearlpoint cloth/leather upholstery is available with contrast stitching.

⁵ Not available in conjunction with the M Sport package.

Equipment combinations Colours Equipment

Interior colours.



Interior trims.



■ 4CG Satin Silver, matt



☐ 4CH Fine-wood trim Fineline Wave⁶

☐ 4DE Fine-wood trim Fineline Siena⁶

☐ 4AD Fine Brushed Aluminium^{1, 6}

Combinations.

Interior colours	Ribbon	Ribbon cloth ⁷		Pearlpoint cloth/leather upholstery ^{2,5}		Nevada leather ^a			
Standard seats	•	•	-	-	•	•	•	•	•
Sport seats	•	•	•	•	•	•	•	•	•
Upholstery colour	Anthracite	Beige	Anthracite/Black	Oyster	Beige	Havanna	Oyster	Red Brown	Black
Interior colour	Black	Beige	Black	Black	Beige	Black	Black	Black	Black
Exterior colours									
Non-metallic 668 Black ⁷	•	•	•	•	•	•	•	•	•
Non-metallic 300 Alpine White	•	•	•	•	•	•	•	•	•
Metallic 475 Black Sapphire	•	•	•	•	•	•	•	•	•
Metallic 354 Titanium Silver	•	•	•	•	•	•	•	•	•
Metallic A52 Space Grey	•	•	•	•	•	•	•	•	•
Metallic A14 Mineral Silver ⁷	•	•	•	•	•	•	•	•	•
Metallic A82 Vermilion Red	•	•	•	•	•	•	•		•
Metallic A76 Deep Sea Blue	•	•	•	•	•	•	•	•	•
Metallic 896 Blue Water ⁷	•	•	•	•	•	•	•	•	•
Metallic B06 Sparkling Bronze ⁷	•	•	•	•	•	•	•	•	•
Metallic 416 Carbon Black ⁴	•	•	•	•	•	•	•	•	•
Interior trim									
4CG Satin Silver, matt	•	•	•	•	•	•	•	•	•
4AD Fine Brushed Aluminium ^{1,6}	•	٠	•	•	•	•	•	•	٠
4CH Fine-wood trim Fineline Wave ⁶	•	٠	•	٠	•	•	•	٠	٠
4DE Fine-wood trim Fineline Siena ⁶	•	•	•	•	•	•	•		•

Standard with X3 xDrive35i, X3 xDrive35d and in conjunction with the M Sport package.

This brochure presents models, equipment and configuration options (standard equipment and optional equipment) relating to vehicles supplied by BMW AG for the German market. In part, they include optional equipment and accessories not fitted as standard. According to the specific requirements of other markets, alterations in models, standard and optional equipment, as described in this brochure, may occur. For more precise information about your specific country, please contact your local BMW partner. Subject to change in design and equipment.

Please note that even normal long or short-term use can lead to unrecoverable upholstery damage. This can be caused in particular by non-colourfast clothing.

☐ Standard ☐ Optional ● Recommended colour combination ─ Not available

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Only in conjunction with sport seats.

³ Nevada leather includes seat surfaces, armrests on the centre console and doors, headrests for front and seats, and gear lever gaiter for the manual unit.

Door sill finishers with a BMW logo are available in conjunction with Nevada leather.

Exclusively available in conjunction with the M Sport package.

⁵ In conjunction with sport seats, the Pearlpoint cloth/leather upholstery is available with contrast stitching.

High-gloss Black instrument panel trim.
 Not available in conjunction with the M Sport package.

Standard / Optional equipment.



- ☐ Xenon Headlights for low and high beam incl. LED daytime running lights and rear lights with light strips, headlight washing system and automatic headlight range control. Significantly improves road illumination at night and in poor visibility.
- ☐ Adaptive headlights with variable light distribution and automatic headlight range control, incl. cornering lights. Illuminates bends as soon as the driver turns the steering wheel.
- ☐ **High-beam assistant** automatically switches between high and low beam according to oncoming traffic, traffic ahead, and the level of street lighting.



- Ornamental grille with specially shaped surround and kidney slats in aluminium look (standard with BMW X3 xDrive28i, X3 xDrive30d and X3 xDrive35d). On the BMW X3 xDrive20i and BMW X3 xDrive20d, the kidney slats are in black.
- ☐ BMW Individual Exterior Line, satinised Aluminium incl. selected trims in satinised Aluminium such as the side window frames and the window recess finishers.
- □ BMW Individual High-Gloss Shadow Line incl. window recess finishers and window frames in high-gloss Black. The mirror base also comes in high-gloss Black.



■ Dynamic braking lights with rear lights, braking lights and indicators. The classic BMW design lights ensure optimal visibility. The indicator function helps following traffic differentiate between light deceleration and more urgent situations – for increased safety on the road.



□ Rain sensor incl. automatic headlight activation: once activated, the rain sensor automatically switches on the windscreen wipers and controls wiper frequency, depending on how hard it is raining. The automatic headlight activation switches on the low-beam headlights automatically when it gets dark or when entering a tunnel.



□ Lights package incl. proximity lights in the outside door handles, door entry and exit lights at the front and rear, LED lighting on the centre console, footwell lights in the rear, ambient lighting and reading lights in the front and rear



□ BMW roof railing, satinised: harmoniously matches the car's design. The roof railing provides the foundation for BMW's multifunctional roof support unit for effortless and safe transportation of luggage, bicycles, surfboards, etc.
□ BMW Individual High-Gloss Shadow Line roof railing: the roof railing is also available in high-gloss Black (only in conjunction with M Sport package).



 \square Panorama glass roof, generously sized with wind deflector, electric, slide and lift control via tip keys, electric sun shade (for sun protection) as well as trap release and comfort opening/closing function.



☐ Climate comfort front windscreen reduces unwanted heating of the interior by means of an infrared reflective surface, incl. a grey shade band at the top of the windscreen (not available in conjunction with the BMW Head-Up Display).

□ Windscreen with grey shade band minimises direct glare from the sun. □ BMW Individual roofliner in Anthracite: as an optional extra, the A, B, C and D column casings, the sun blinds and roof handles are available in refined Black (included in the M Sport package).



☐ Rear view camera: shows the area behind the vehicle on the Control Display. The rear view camera provides a better view when you're reverse parking at under 15 km/h. In models with a tow bar, the rear view camera has an extra zoom function.

□ Rear view camera with Top View: offers the driver an additional overview of the area either side of the vehicle.



☐ Park Distance Control (PDC), front and rear, facilitates parking and manoeuvring in tight spaces. The distance between your car and any obstacle is indicated acoustically. In conjunction with Radio BMW Professional or a navigation system, this warning is also shown on the Control Display.



□ **Tow bar** with electrically adjustable ball head, incl. trailer stability control (a system integrated into DSC, activated by using the socket at the rear), with a maximum trailer load of up to 2,400 kg.



Tailpipe: exhaust system with one stainless-steel oval tailpipe on the left (X3 xDrive20i and X3 xDrive20d).



Tailpipes: exhaust system for the X3 xDrive28d ind X3 xDrive28d ind IX3 xDrive28d includes dual tailpipes on the left. In conjunction with the X3 xDrive35i and X3 xDrive35d it also features a sporty chrome surround.

Standard / Optional equipment.





□ 19" light alloy wheels Double-spoke 309, with mixed tyres, front 8.5 J x 19 □ 18" light alloy wheels Y-spoke 308, 8 J x 18 with 245/50 R 18 tyres. with 245/45 R 19 tyres, rear 9.5 J x 19 with 275/40 R 19 tyres.



☐ 18" light alloy wheels V-spoke 307, 8 J x 18 with 245/50 R 18 tyres (standard with X3 xDrive28i, X3 xDrive35i, X3 xDrive30d and X3 xDrive35d), also available as a complete winter wheel set from the Original BMW Accessories range*.



☐ 17" light alloy wheels Streamline ☐ 17" light alloy wheels Y-spoke style 306, 8 J x 17 with 245/55 R 17



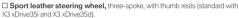
305, 7.5 J x 17 with 225/60 R 17 tyres, also available as a complete winter wheel set from the Original BMW Accessories range*.



■ 17" light alloy wheels V-spoke 304, 7.5 J x 17 with 225/60 R 17 tyres (standard with X3 xDrive20i and X3 xDrive20d), also available as a complete winter wheel set from the Original BMW Accessories range*.

^{*} May not be available in all countries. Please consult your BMW partner.





☐ Variable sport steering continuously adjusts the steering ratio and steering force to suit the changing driving situation. The steering ratio is constantly adjusted depending on the steering movement.

☐ Steering wheel heating for greater comfort at low temperatures. The steering wheel in can be warmed up quickly at the push of a button, so the wheel is always pleasantly warm, and you never have to drive with gloves, even at freezing temperatures.

□ Lane Departure Warning system incl. Collision Warning uses a camera to monitor when the vehicle is approaching lane markings and immediately warns the driver via a steering wheel vibration. The system is designed for use on motorways and dual carriageways. If you combine this system with the storage package, the package will not include a storage compartment under the light switch.



□ M leather steering wheel with gearshift paddles available in conjunction with the eight-speed sport automatic transmission (only with X3 xDrive35i and X3 xDrive35d). □ M leather steering wheel incl. multifunction buttons. Shortened gear lever featuring M logo in conjunction with a manual transmission. Gear lever qaiter in Walknappa leather.



■ Leather steering wheel, threespoke (standard with X3 xDrive20i, X3 xDrive28i, xDrive20d and X3 xDrive30d).



☐ **Eight-speed automatic transmission** for sporty and dynamic handling. Features a specially-designed sporty gear lever and paddles on the sport leather steering wheel for manually changing gears (standard with X3 xDrive28i, X3 xDrive35i), X3 xDrive35i, X3 xDrive35ii, X3 xDrive35ii,

☐ Eight-speed sport automatic transmission for sporty and dynamic handling. Features a specially-designed sporty gear lever and paddles on the sport leather steering wheel for manually changing gears (only available with X3 xDrive35i and X3 xDrive35i).



□ Cruise control with braking function lets you set a chosen speed above 30 km/h, maintains it and shows it on the Info Display. Braking switches the function off, including multifunction buttons on the steering wheel (standard with X3 XDrive35i and X3 XDrive35id).



■ Start/Stop button for starting and stopping the engine once the vehicle has been unlocked. The vehicle automatically recognises the ignition key, without you having to insert it.

☐ Instrument panel in High-Gloss Black (only in conjunction with an optional interior trim).



■ Driving Experience Control, incl. ECO PRO, enables you to switch between the Comfort, Sport and Sport+ mode sat the touch of a button (Sport+ mode only available in conjunction with the sport automatic transmission, Dynamic Damper Control or variable sport steering). The Driving Experience Control also includes ECO PRO mode —designed to encourage particularly efficient driving.



■ Six-speed manual transmission for superbly sportly driving. Smooth and optimally synchronised, it boasts precise, short throw gear shifts (only with X3 xDrive20d), O Smoker's package including ash tray and cigarette lighter in the front centre console.

Standard / Optional equipment.



■ Instrument panel with analogue dials, for information such as speed and rpm, as well as an Info Display where the outside temperature and on-board computer functions are displayed.

□ Instrument panel with extended functionality includes a high-resolution Info Display for showing Check Control functions and other information (standard with X3 xDrive35i and X3 xDrive35d; included with the Navigation system Professional).



☐ BMW Head-Up Display projects important information such as current speed directly into the driver's field of vision. Direction arrows from the navigation system and Check Control data can also be displayed. Includes a 5.7" Info Display in the instrument panel.

☐ Speed Limit Info, incl. No Passing Info, monitors speed limits and overtaking restrictions and informs the driver accordingly via the Info Display or the optional BMW Head-Up Display.



☐ Rear-view mirror with automatic anti-glare function increases driver comfort and safety at night. ☐ Interior and exterior mirrors with automatic anti-glare function and

exterior mirror fold-in function.



□ Controller the central control unit for iDrive can be rotated, pushed and titled to operate various functions via the Control Display. Plus, four frequently selected menus – CD, radio, navigation system and telephone – can be called up using direct access buttons.



□ Apps* for integrating iPhone applications. This includes access to services such as Facebook, Twitter and online radio.

□ BMW Assist*.¹ provides various free services: automatic and manual emergency call, RTTI, Google Send to Car and a personal information services. □ BMW Online*.¹ provides access to Internet-based services (email, tailor-made portals for news, stock market updates and weather etc., as well as the Google Maps database).



□ Navigation system Professional, incl. DVD drive, iDrive Controller, functional bookmarks, integrated hard drive for audio files and navigation data, RTTI-compatible, 3D maps with satellite images and a high-definition 8.8" colour display. Includes a 5.7" Info Display in the instrument panel. □ Navigation system Business, incl. CD drive, iDrive Controller, functional bookmarks, integrated hard disc for navigation data and a high resolution 6.5" colour display for showing maps or a combination of maps and directional arrows. □ TV function allows you to use the Control Display to watch analogue and digital (DVB-T) television when the vehicle is stationary (only available with the Navigation system Professional).



□ USB interface for a USB stick or MP3 player with optional music interface for smartphones. In conjunction with a navigation system, the cover art of the album being played is shown on the Control Display (depending on the mobile device). ■ Radio BMW Business CD, 2-line display with 4-channel amplifier, antenna diversity, scan function, CD drive, MP3 decoder, automatic volume adjustment and five loudspeakers.

■ AUX-IN connection, incl. 12 V socket for an external audio source, such as an MP3 player.



☐ Radio BMW Professional, same features as BMW Business CD plus a 6.5" screen incl. multifunction controller for the additional display of phone numbers, names and audio/MP3 titles



☐ Hands-free kit with USB interface enables a wireless Bluetooth connection between Bluetooth-capable mobile phones and the vehicle. The integrated USB interface can be used to connect audio sources such as MP3 players, iPods and USB sticks. Depending on the optional equipment selected, the system can be operated via the radio, the multifunction buttons steering wheel or via the iDrive Controller (in conjunction with a navigation system).

☐ Mobile phone preparation with connections for Bluetooth and USB devices. In conjunction with a navigation system and the intelligent integration of selected business mobile phones2, you can use a Bluetooth connection to display office functions, such as emails or text messages, while on the move.



☐ HiFi System Professional with DIRAC signal processing and surround sound ■1-zone automatic air conditioning ☐ 2-zone automatic air mode. 600 W digital amplifier, equalizer (specifically designed for automotive use) and 16 loudspeakers ensure a high-intensity acoustic experience. ☐ HiFi loudspeaker system with 205 W digital amplifier and 12 loudspeakers for brilliant sound.



incl. microfilter, air recirculation button and manual adjustment of air volume and air distribution. For a pleasant interior climate all year round.



 \square **DVD changer, 6-disc,** with video function, plays audio CDs as well as CDs of MP3 files. Can play for longer as it supports the MP3 format and can hold six CDs; controlled via the radio buttons, optional multifunction buttons on the steering wheel or optional voice control system. Digital signal transmission between the CD changer and radio system ensures exceptional sound quality.



conditioning incl. Automatic Air Recirculation, active carbon filter, fogging and solar sensors. Quickly establishes and maintains your selected temperature. With temperature settings in the front (separate for right/left), incl. separately controlled air circulation and temperature in the rear (standard with X3 xDrive35i und X3 xDrive35d).

- * May not be available in all countries. Please consult your BMW partner.
- Usage free of charge for the first three years
- ² For further information see www.bmw.com/bluetooth

Standard / Optional equipment.



□ Sport seats for driver and front passenger (pictured here with optional black Nevada leather) with highly contoured seat sides, incl. backrest width adjustment, for optimal lateral support at all times. Seat height, backrest angle, seat angle, lengthwise position and thigh support are manually adjustable. □ Seat adjustment, electric, for driver and front passenger with seat height, backrest, length and angle adjustment, incl. memory function for driver's seat and automatic parking function for the exterior mirror on the front passenger side.



■ Standard seats for driver and front passenger, with manual adjustment for the seat height and lengthwise position, backrest angle and headrest height.



■ Storage space, in the doors and centre console, with handly positioned cup and bottle holders. Can be adjusted as you require. Ensures that small and large objects can be safely stowed away.



□ Lumbar support for driver and front passenger seats, electrically height-adjustable and width-adjustable to provide a perfect ergonomic seating position and to support the back muscles.



front passenger (three settings), seat surfaces and backrests incl. side supports can be heated to ensure a pleasantly warm surface shortly after starting the car.

☐ Seat heating for driver and

☐ Seat heating for rear, seat surface and backrest of both outside seats can be heated.

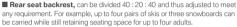


■ Front armrest, incl. storage compartment and AUX-IN connection.
■ Cup holders, ergonomically positioned, two in the front centre console and two in the rear centre armrest.



O **Chrome package** for the interior, including chrome surrounds on the inside door strips, passenger-side trim, centre console and Control Display.





■ Luggage compartment partition net, can be attached to the roof liner behind the front seats or behind the rear seats, protecting passengers from falling objects, and allowing the luggage compartment to be fully loaded to maximum height.



 \square **Sunblinds** for the rear side windows, manual, to keep out intense sun glare and at the same time provide an effective sight screen.

☐ Sun protection glass effectively prevents excessive heating of the interior when in full sun.



□ Storage package includes cup holders with chrome rings, storage compartment on the left below the steering wheel, socket under the armrest, storage net in footwell on front passenger side, socket in the rear centre console, rear armrest with double cup holder, storage nets behind the front-seat backrests, storage net on the left of luggage compartment. Also features cargo rails and four adjustable fastening points on luggage compartment floor, storage compartment with divider elements, textile folding box under the luggage compartment floor, multi-purpose hooks on the left and right wall of the luggage compartment, featening belt on the right wall of the luggage compartment, reversible mat and net at rear right.



O Ski and snowboard bag for safe and clean transport of up to four pairs of skis or three snowboards. It can be secured using the front fastening points in the luggage compartment and then easily removed and used outside the vehicle. The ski and snowboard bag has also been tested according to the high quality standards of BMW, taking the different vehicle specifications into consideration.



□ BMW Welt. Make your vehicle handover into a truly unforgettable day—at BMW Welt, the experience and delivery centre in Munich, Germany. Visit the museum, tour the plant or explore the technology studio and feel the pure fascination of BMW. Find out more online at www.bmw-welt.com



□ Comfort Access system, incl. vicinity lighting so you can open, start and lock your vehicle without the key. Just have the remote control in a coat pocket, for example, and the central locking opens as soon as you touch the door handles or the boot lock



□ BMW Service Inclusive*. Service costs are another area where your BMW Service partner can offer you an intelligent solution. With BMW Service Inclusive, routine maintenance service will be provided at no extra cost for the agreed duration or mileage. For more information visit

www.bmw.com/serviceinclusive

X Line.



Window surround Aluminium, satinised. A satinised Aluminium outline on the side windows emphasies the BMW X3's robust



Side skirts. The satinised Aluminium strips are subtle yet distinctive.





Titanium look insert on front bumper. The lower part of the front
bumper is highlighted with a titanium
look panel.



Titanium look insert on rear bumper. The lower part of the rear bumper is highlighted with a titanium look panel.



Door sill finisher. Trim with BMW logo for a gleaming welcome every time you open the door.



Stainless steel luggage compartment loading sill. The edge of the luggage compartment is clad in stainless steel for extra durability.

Original BMW Accessories*.



X Line Pro design package, surfboard carrier, 20" light alloy wheels Star-spoke 311 in Chrome, cast.



Snap-in adapter with USB interface for making phone calls and listening to music.



BMW Junior Seat II-III, available in two colours.

^{*} May not be available in all countries. Please consult your BMW partner.



BMW Holder for Apple iPad, mounted on the back of the front headrests. Other components from the modular Travel & Comfort System – such as a coat hanger – are also available for your iPad.

A BMW always delivers a special drive. And Original BMW Accessories make the experience better still, combining extraordinary ideas with sheer practicality and immaculate design. Discover the all-round innovative solutions on offer in many categories: exterior, interior, communication & information and transport & luggage compartment. Your BMW Service partner will be happy to advise you and provide you with a special catalogue detailing the entire range of Original BMW Accessories. For more information visit

Safety	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
Active headrests		-		-		
Airbags:						
- Driver and front passenger airbags, seat occupancy detector for front passenger airbag						
- Head airbags in the front and rear	-					
- Side airbags for driver and front passenger	-		-		-	
BMW Service Inclusive* encompasses all kinds of service and maintenance work carried out at all participating BMW Service partners worldwide; individual contract length and service level can be selected.						
Brakes:						
- Disc brakes at the front, inner-vented						
- Dynamic brake lights with indicator function	-		-		-	
- Raised third brake light integrated into roof spoiler						
Central locking with electronic immobiliser, crash sensor; fuel tank filler cap integrated into central locking and remote control		•	-	•	-	•
Dynamic Stability Control (DSC, DTC, incl. Hill-Start assistant, Brake Assist and Dry Braking function)		•	-	•	-	-
ISOFIX child seat attachment for the rear side seats						
Parking brake, electro-mechanical (with auto-hold function for automatic transmission)	-					
Runflat indicator						
Safety body shell:						
$- {\rm Deformation} {\rm zones} {\rm at} {\rm the} {\rm front} {\rm and} {\rm rear}, {\rm bumpers} {\rm capable} {\rm of} {\rm absorbing} {\rm impacts} {\rm at} {\rm speeds} {\rm up} {\rm to} 4 {\rm km/h} {\rm to} {$	-	-		-	-	
- Side impact protection, passive bonnet (pedestrian protection system)	-		-		-	
Seat belts:						
- Three-point seat belts for all rear seats	-	-		-	-	
- Three-point seat belts in the front with pyrotechnical belt tensioner and belt force governor						

Exterior design	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
BMW Individual Exterior Line, satinised Aluminium						
BMW Individual High-Gloss Shadow Line						
Metallic paintwork						
Ornamental grille with chrome surround and satinised aluminium look kidney slats (X3 xDrive20i and X3 xDrive20d: black)		•		•	•	-
Roof railing, satinised Aluminium						
Single exhaust pipe, oval		_	_		_	-
Tow bar with electronically adjustable ball head (incl. trailer stability control); trailer load up to 2,400 kg (automatic transmission) or 2,000 kg (manual transmission)						0
Twin exhaust pipes, round (X3 xDrive35i and X3 xDrive35d with chrome surround)	-		-	-		
Without model designation (no extra charge)						

Equipment packages*	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
Lights package includes proximity lights in the outside door handles, exit lights at the bottom of the doors, footwell lights in the rear and ambient lighting						
M Sport package incl. for example sport suspension, variable sport steering (standard with six- cylinder, optional with flour-cylinder), eight-speed sport automatic transmission with X3 xDhve35i and X3 xDhve36f, M exterior features, sport seats, M leather steering wheel, BMV individual roofliner in Anthracite, M door sill finishers, stainless steel luggage compartment loading sill, 18" light alloy wheels Star-spoke 368 M, BMV Individual roof railing, High-Gloss Shadow Line and BMV Individual High-Gloss Shadow Line						
Smoker's package	0	0	0	0	0	0
X Line includes window frame trims in satinised Aluminium, side skirts trim in satinised Aluminium, front and rear bumpers with a titanium-look panel, stainless steel loading sill and door sill finishers featuring the BMW logo	0					

60 61 Overview ■ Standard □ Optional O Original BMW Accessories - Not available

¹ Available in conjunction with sports seats. *May not be available in all countries. Please consult your BMW partner.

Wheels and tyres	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
Mobility Set (not available for wheels with runflat tyres)		-	-		-	-
Wheels:						
-17" light alloy wheels V-spoke 304		-	-		-	-
-17" light alloy wheels Y-spoke 305		-	-		-	_
-17" light alloy wheels Streamline style 306		-	-		-	-
-18" light alloy wheels V-spoke 307			-			-
-18" light alloy wheels Y-spoke 308						
-18" M light alloy wheels Star-spoke 368 M (available in conjunction with the M Sport package)						
-19" light alloy wheels Double-spoke 309, mixed tyres						
-19" M light alloy wheels Double-spoke 369 M, mixed tyres (available in conjunction with the M Sport package)						
Wheels with runflat tyres						

Interior design	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
BMW Individual roof railing, Anthracite						
Floor mats in velour						
Interior lights					-	-
Interior trims:						
- Fine Brushed Aluminium, incl. instrument panel in high-gloss Black						
- Fineline Siena fine-wood trim, incl. instrument panel in high-gloss Black						
- Fineline Wave fine-wood trim, incl. instrument panel in high-gloss Black						
- Satin Silver, matt			-			-
Upholstery:						
- Nevada leather						
- Pearlpoint cloth/leather upholstery ¹						
- Ribbon cloth						

Transmission and technology	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35c
Auto Start/Stop function	-					
BMW TwinPower Turbo four-cylinder diesel engine with CommonRail direct injection and a turbocharger with variable turbine geometry	-	-	-	•	-	-
BMW TwinPower Turbo four-cylinder petrol engine with TwinScroll turbocharger, Valvetronic, Double-VANOS and High Precision Injection	•	•	-	-	-	-
BMW TwinPower Turbo six-cylinder in-line diesel engine with CommonRail direct injection and a urbocharger or a dual stage turbocharging system (X3 xDrive35d) with variable turbine geometry	-	-	-	-	•	-
BMW TwinPower Turbo six-cylinder in-line petrol engine with TwinScroll turbocharger, Valvetronic, Double-VANOS and High Precision Injection	-	-	-	-	-	-
Brake Energy Regeneration	-					
Diesel particle filter (maintenance-free)	_	-	-	-	-	
Driving Experience Control, incl. ECO PRO mode						
Double-joint spring strut front axle						-
Dynamic Damper Control						
Eight-speed automatic transmission		-				
Eight-speed sport automatic transmission	_	-		-	-	
Five-arm rear axle						
Hill Descent Control (HDC)						
Optimum Shift Indicator	-	-	-	-	-	-
Performance Control						
Power steering		-				
Servotronic	-					
Six-speed manual transmission	-	-	_		-	-
Sport suspension without lowered chassis						
Variable sport steering						
xDrive, four-wheel drive system with variable torque distribution						

BMW ConnectedDrive – Driver assistance systems	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
BMW Head-Up Display						
Cruise control with braking function, including multifunction buttons on the steering wheel			-			-
High-beam assistant						
Lane Departure Warning, incl. Collision Warning						
Park Distance Control (PDC), front and rear						
Rear view camera						
Rear view camera with Top View						
Speed Limit Info, incl. No Passing Info						

Light and sight	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
Adaptive headlights with variable light distribution, cornering lights and adaptive headlight range control						
Daytime running lights		-	-		-	-
Exterior mirrors, aspheric, electrically adjustable, heated (activated according to the outside temperature)		-	-	•		-
Fog lights with free-form reflector		-	-		-	-
Interior and exterior mirrors with automatic anti-glare function, incl. exterior mirror fold-in function						
Rain sensor, incl. automatic headlight activation						
Xenon Headlights for high and low beam, incl. LED light rings and light strip (rear lights) as well as automatic headlight range control and headlight washing system lights						

Interior	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
Centre armrest at rear with integrated head rest						
Climate comfort front windscreen						
Electric windows, with trap release and comfort closing function			-	-	-	
Load area cover						
Luggage compartment, capacity 550-1,600 litres, incl. fastening points		-	-	-	-	
Luggage compartment partition net		-				
On-board computer, incl. Check Control and external temperature on the Info Display						
Panorama glass roof, electric, with slide and lift control and sliding roofliner						
Seats/seat comfort:						
- Lumbar support for driver and front passenger						
- Rear seats, foldable in three parts (40:20:40)		-	-	-	-	
- Seat adjustment, electric, with memory function for driver's seat			-			
- Seat heating for driver and front passenger						
- Seat heating in the rear						
- Sport seats for driver and front passenger						
- Standard seats with manual seat adjustment			-		-	
Service requirement display in the Info Display			-		-	
Steering wheels:						
- Leather steering wheel		-	_			-
- M leather steering wheel						
 M leather steering wheel with gearshift paddles (only in conjunction with eight-speed sport automatic transmission) 	-	-		-	-	
- Sport leather steering wheel						
 Sport leather steering wheel with gearshift paddles (only in conjunction with eight-speed sport automatic transmission) 	-	-		-	-	
- Steering wheel heating						
Sun blinds for rear side windows, manual						
Sun protection glass						
Windscreen with grey shade band						
*May not be available in all countries. Please consult your BMW partner.						

*May not be available in all countries. Please consult your BMW partner.

¹ For information on compatible devices see **www.bmw.com/bluetooth**

□ Optional

Comfort and interior equipment	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
1-zone automatic air conditioning, incl. microfilter			-			-
2-zone automatic air conditioning, incl. AAR, solar sensors and air vents in the rear			-			
12-volt sockets, two	-		-			
Alarm system with remote control						
Automatic tailgate operation						
Comfort Access, incl. vicinity lighting						
Cup holders in the front centre console						
Cup holders in the rear centre armrest, two	-		-			
Front armrest, foldable, with storage compartment						
Garage door opener						
Personal Profile, personalisation of important controls						
Ski and snowboard bag	0	0	0	0	0	0
Start/Stop button with key-free engine start						
Storage compartment in centre console as well as in all doors	-		-			
Storage package includes chrome surrounds in front cup holders, socket under the armest and in the rear centre console, storage net in footwell on front passenger side, rear armest incl. double cup holder, storage nets behind the front-seat backrests, storage net on the left of fluggage compartment. Also features cargo rails and four adjustable fastening points on luggage compartment floor, storage compartment with divider elements, textile folding box under the luggage compartment floor, multi-purpose hooks on the left and right wall of the luggage compartment, fastening belt on the right wall of the luggage compartment on the compartment of the luggage compartment floor, multi-purpose hooks on the left and right wall of the luggage compartment, fastening belt on the right wall of the luggage compartment on the compartment of the luggage compartment floor.	0	0	0		0	

Entertainment, communication and information	X3 xDrive20i	X3 xDrive28i	X3 xDrive35i	X3 xDrive20d	X3 xDrive30d	X3 xDrive35d
BMW ConnectedDrive* - Telematics Services*:						
 Apps, e.g. for reception of international online radio stations (in conjunction with the BMW Connected App and an iPhone) 						
- BMW Assist, incl. Real-Time Traffic Information (RTTI)						
- BMW Online						
- BMWTeleServices						
- Internet preparation						
Navigation system:						
 Business with 6.5" Control Display, iDrive Controller, incl. direct access buttons and functional bookmarks, 2D display, electronic instruction manual 						
 Professional with 8.8" Control Display, iDrive Controller on the centre console, incl. direct access buttons and functional bookmarks, split screen function, 12 gligably hard drive for storage of audio files, 3D display and electronic instruction manual, RTTI (only in conjunction with BMW Assist*) 	0					
 Professional with integrated Bluetooth' mobile phone preparation and telematics capability (incl. voice control, BMW Assist*, BMW Online*, Internet preparation*, emergency call function*) 						
Radio/audio:						
- AUX-IN connection	-		-			
- DAB tuner for additional reception of digital radio broadcasts, DAB+ compatible						
- DVD changer for 6 discs						
- HiFi loudspeaker system, 12 loudspeakers, 205 Watt						
- HiFi System Professional, 16 loudspeakers, 600 Watt						
 Music interface for smartphones (in conjunction with USB interface and mobile phone preparation) 						
- Radio BMW Business CD, 5 loudspeakers (4 x 25 Watt), 2-line display			•			
 Radio BMW Professional incl. 6.5" display, iDrive Controller, 6 loudspeakers (4 x 25 Watt) and electronic instrument manual 						
Telephone:						
- Hands-free kit with USB interface						
- Mobile phone preparation with connections for Bluetooth¹ and USB devices						
TV function, analogue/digital reception (DVB-T)						

Weight		X3 xDrive20i	X3 xDrive28i ¹	X3 xDrive35i ¹	X3 xDrive20d	X3 xDrive30d ¹	X3 xDrive35d ¹
Unladen EU ²	kg	1785 [1795]	1795	1880	1790 [1800]	1875	1925
Max. permissible	kg	2300 [2310]	2310	2395	2305 [2315]	2390	2440
Permitted load	kg	590	590	590	590	590	590
Permitted axle load, front/rear	kg	1070/1310	1080/1290	1130/1315	1080/1305	1140/1320	1160/1320
Permitted roof load	kg	100	100	100	100	100	100
Permitted trailer load, unbraked ³	kg	750	750	750	750	750	750
Permitted trailer load, braked. max. 12% gradient ³	kg	2000 [2400]	2400	2400	2000 [2400]	2400	2400
Permitted trailer load, braked. max. 8% gradient ³	kg	2000 [2400]	2400	2400	2000 [2400]	2400	2400
Permitted tow bar download	kg	100	100	100	100	100	100

Engines ^{4,5}		X3 xDrive20i	X3 xDrive28i ¹	X3 xDrive35i ¹	X3 xDrive20d	X3 xDrive30d ¹	X3 xDrive35d ¹
Cylinders/valves		4/4	4/4	6/4	4/4	6/4	6/4
Capacity	cc	1997	1997	2979	1995	2993	2993
Stroke/bore	mm	90.1/84.0	90.1/84.0	89.6/84.0	90.0/84.0	90.0/84.0	90.0/84.0
Max. output/engine speed	kW (hp)	135 (184)	180 (245)	225 (306)	135 (184)	190 (258)	230 (313)
	rpm	5000	5000	5800	4000	4000	4400
Max. torque/engine speed	Nm	270	350	400	380	560	630
	rpm	1250-4500	1250-4800	1200-5000	1750-2750	1500-3000	1500-2500
Compression ratio	.1	11.0	10.0	10.2	16.5	16.5	16.5

Transmission	X3 xDrive20i	X3 xDrive28i ¹	X3 xDrive35i ¹	X3 xDrive20d	X3 xDrive30d ¹	X3 xDrive35d ¹
Standard transmission ratio VIIIII :1	4.11/2.32/1.54	4.71/3.14/2.11	4.71/3.14/2.11	4.11/2.25/1.40	4.71/3.14/2.11	4.71/3.14/2.11
IV/V/VI:1	1.18/1.00/0.85	1.67/1.29/1.00	1.67/1.29/1.00	1.00/0.80/0.66	1.67/1.29/1.00	1.67/1.29/1.00
VII/VII/R:1	-/-/3.73	0.84/0.67/3.30	0.84/0.67/3.30	-/-/3.73	0.84/0.67/3.32	0.84/0.67/3.32
Rear axle transmission ratio .1	3.64	3.39	3.39	3.73	2.81	2.81

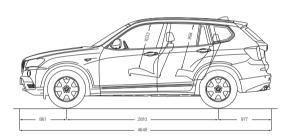
Performance		X3 xDrive20i	X3 xDrive28i ¹	X3 xDrive35i ¹	X3 xDrive20d	X3 xDrive30d¹	X3 xDrive35d¹
Top speed	km/h	210	230	245	210	230	244
Acceleration 0–100 km/h	S	8.3	6.7	5.7	8.5	6.2	5.8
Acceleration 80–120 km/h in 4th/5th gear (with standard transmission)	S	7.9/9.5	-	-	6.9/9.0	-	-

X3 xDrive20i	X3 xDrive28i ¹	X3 xDrive35i ¹	X3 xDrive20d	X3 xDrive30d ¹	X3 xDrive35d ¹
9.9 [8.9]	8.9	11.2	6.7 [6.1]	6.8	6.7
6.7 [6.7]	6.7	7.4	5.0 [5.3]	5.6	5.8
7.9 [7.5]	7.5	8.8	5.6	6.0	6.1
184 [175]	175	204	149 [147]	159	162
67	67	67	67	67	67
	9.9 [8.9] 6.7 [6.7] 7.9 [7.5] 184 [175]	xDrive20i xDrive28i¹ 9.9 [8.9] 8.9 6.7 [6.7] 6.7 7.9 [7.5] 7.5 184 [175] 175	xDrive20i xDrive28i¹ xDrive35i¹ 9.9[8.9] 8.9 11.2 6.7 [6.7] 6.7 7.4 7.9 [7.5] 7.5 8.8 184 [175] 175 204	xDrive20i xDrive28i¹ xDrive35i¹ xDrive20d 9.9 [8.9] 8.9 11.2 6.7 [6.1] 6.7 [6.7] 6.7 7.4 5.0 [5.3] 7.9 [7.5] 7.5 8.8 5.6 184 [175] 175 204 149 [147]	xDrive20i xDrive28i* xDrive35i* xDrive20d xDrive30d¹ 9.9 [8.9] 8.9 11.2 6.7 [6.1] 6.8 6.7 [6.7] 6.7 7.4 5.0 [5.3] 5.6 7.9 [7.5] 7.5 8.8 5.6 6.0 184 [175] 175 204 149 [147] 159

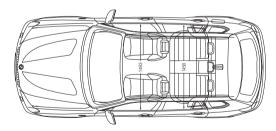
Wheels	X3 xDrive20i	X3 xDrive28i ¹	X3 xDrive35i ¹	X3 xDrive20d	X3 xDrive30d¹	X3 xDrive35d¹
Tyre dimensions	225/60 R 17 V	245/50 R 18 W	245/50 R 18 W	225/60 R 17 V	245/50 R 18 W	245/50 R 18 W
Wheel dimensions	7.5 J x 17	8 J x 18	8 J x 18	7.5 J x 17	8 J x 18	8 J x 18
Material	light alloy	light alloy	light alloy	light alloy	light alloy	light alloy

Electrical system	X3 xDrive20i	X3 xDrive28i ¹	X3 xDrive35i ¹	X3 xDrive20d	X3 xDrive30d ¹	X3 xDrive35d ¹
Battery capacity Ah	90	90	90	80	80	90
Alternator output A	210	210	210	180 [210]	210	210
W	2940	2940	2940	2520 [2940]	2940	2940









 $All \ dimensions \ in the technical \ drawings \ are \ given \ in \ millimetres. \ Luggage \ compartment \ capacity \ 550 - 1,600 \ litres.$

- 1 Standard with eight-speed automatic transmission.
- ² The figure quoted includes a 90% full tank, 68 kg for the driver and 7 kg for luggage. Unladen weight applies to vehicles with standard equipment. Optional equipment may increase this figure.
- 3 The actual overall trailer weight may not exceed the max. permitted trailer load plus the max. permitted tow bar download.
- ⁴ BMW recommends the use of RON 95 super unleaded petrol. Unleaded 91 RON and higher with a maximum ethanol content of 10% (E10) may also be used. Output and fuel consumption figures apply to RON 98 fuel.
- ⁵ All engines meet the EU5 emissions standard. Fuel consumption is determined in accordance with
- the ECE driving cycle (93/16/EU), which consists of approximately one third urban traffic and two thirds extra-urban driving (based on the distance covered). CO₂ emissions are measured in addition to fuel consumption. Optional equipment (such as wider tyres) may have a significant impact on fuel consumption and performance. For further information about fuel consumption or CO₂ emissions, please contact your BMW partner.
- 6 Height including roof aerial is 1,675 mm.
- $^7\,$ The BMWX3 xDrive35i and X3 xDrive35d have a track width of 1,594 mm at the front and 1,610 mm at the rear.

Values in [] refer to vehicles with eight-speed automatic transmission.

The BMW Service concept: always up to speed. When you buy a BMW, you can look forward to superb service and comprehensive customer care, with a worldwide network of more than 3,300 BMW Service partners in more than 150 countries ready to assist you at any time. The vehicle's on-board diagnostics keep you informed of when the car is next due for a check-up and what work needs to be done: Condition-Based Service (CBS) tracks service fluids and the condition of essential parts subject to wear. It also monitors the time- and mileage-linked service requirements of your BMW. Using these measurement data, the Info Display in the cookoit automatically alerts you in advance whenever

any part of the vehicle requires servicing. The iDrive Control Display contains exact information on which vehicle components will need to be serviced and when. In conjunction with BMW TeleServices*, the innovative telematics service provided by BMW Service, the CBS data are automatically transmitted to your BMW Service partner. This means that your service consultant has more time for you, and can provide more comprehensive advice. Your BMW Service partner will of course have Original BMW Parts available for any work to be done. In short: quality and safety are our top priorities.

TAILORED FOR YOUR VEHICLE. BMW SERVICE.



BMW Service Inclusive*. Service costs are another area where your BMW Service partner can offer you an intelligent solution. With BMW Service Inclusive, routine maintenance service will be provided at no extra cost to you, for the agreed duration or mileage. Find out more online at

www.bmw.com/serviceinclusive



With BMW TeleServices*, you are always in safe hands. This feature enables your BMW to contact your BMW Service partner and register itself for a service appointment. As soon as the CBS sensors detect a service. requirement, the vehicle will initiate an automatic BMW Teleservice call and transmit all service-related data - data which previously had to be collected in the workshop. Your service consultant will then call you back, in order to arrange an appointment. As vehicle information is transferred in advance. time in the garage can be spent more efficiently, so your BMW is back on the road faster. In the unlikely event of a breakdown, BMW TeleServices enables you to transmit diagnostics, vehicle and location data directly to BMW breakdown assistance. With RMW Teleservice Assistance, malfunctions can often be remedied remotely, getting you guickly and easily back on the road. For further information, visit

www.bmw.com/teleservices



Mobile Service*: in the event of a breakdown, BMW Mobile Service is at your disposal round the clock. Specially trained BMW technicians will do everything necessary to get your BMW back on the road, with telephone or on-site assistance as needed. Simply contact BMW Mobile Service. In addition, all BMW vehicles newly registered from 1 January 2011. have a comprehensive 24-month mobility service in line with the applicable BMW Mobile Care warranty conditions (including towing, rental car, taxi, hotel accommodation and vehicle return). This BMW mobility warranty is automatically extended by another 24 months if you have the scheduled engine oil service performed by your authorised BMW Service partner - for up to 5 years after initial vehicle registration. More detailed information is available from your BMW Service partner or online at www.bmw.com/mobileservice



BMW Financial Services. If there's one more thing you could wish for to go with your BMW, it could simply be the perfect financing solution one that leaves you with enough room for the other good things in life. BMW Financial Services provides you with personalised leasing, finance and insurance options - tailored to your requirements and budget. But we offer you more than just favourable conditions. Take for example the components of our leasing package, which include courtesy vehicles and insurance. For further information please visit www.bmwfs.com. Find out more - your BMW partner will be pleased to make you an individual offer for your desired car.

May not be available in all countries.
 Please consult your BMW partner.



SHAPING THE FUTURE – RESPONSIBLY.

The BMW Group has been ranked the most sustainable automotive company worldwide in the Dow Jones Sustainability Index for the seventh time in a row, because sustainability is an integral part of our value chain – it encompasses every stage from the development of fuel-saving and alternative vehicle concepts to environmentally friendly production processes and recycling. Our research and development philosophy BMW EfficientDynamics delivers tangible benefits to customers, our climate and the environment. Since 1995,



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for example, our European new-vehicle fleet's ${\rm CO_2}$ emissions have dropped by around 30%.

But we are still aiming for more: over the period from 2006 to 2012, we aim to reduce the amount of resources – such as water and energy – consumed by our vehicle manufacturing operations by 30% per vehicle. In our engine plant in Steyr, Austria, we are already one step further: since 2007, production there has generated no waste water at all.

And of course each of our vehicles is designed for easy and economical recycling after its long running life. Please contact your BMW partner on all matters regarding your end-of-life vehicle. Further information on this topic is also available on our website.

www.bmw.com/recycling www.bmw.com/EfficientDynamics www.bmwgroup.com/responsibility





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